

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer

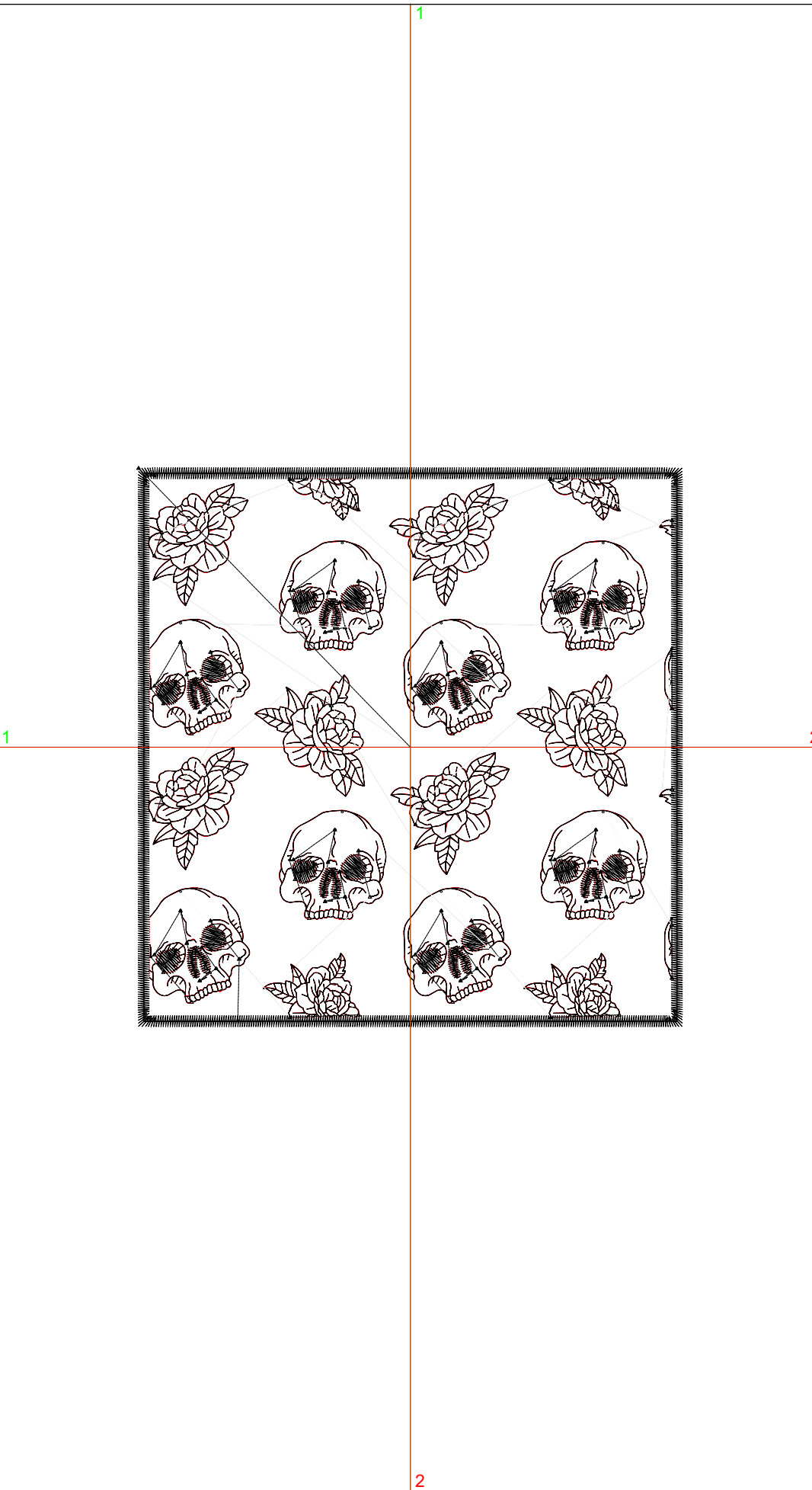


Design: **Skull Pattern**

Title: **Skull Pattern**

Stitches: 24,875  
 Height: 3.82 in  
 Width: 3.72 in  
 Colors: 2  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 43  
 Stops: 44  
 Trims: 119  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x  
 2  
 Appliqués: 0  
 Left: 47.3 mm  
 Right: 47.3 mm  
 Up: 48.5 mm  
 Down: 48.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.21 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm  
 Total thread: 365.94ft  
 Total bobbin: 111.57ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	15	□	672	15	White	Wilcom
2.	13	■	643	13	Black	Wilcom
3.	15	□	219	15	White	Wilcom
4.	13	■	224	13	Black	Wilcom
5.	15	□	691	15	White	Wilcom
6.	13	■	660	13	Black	Wilcom
7.	15	□	222	15	White	Wilcom
8.	13	■	224	13	Black	Wilcom
9.	15	□	46	15	White	Wilcom
10.	13	■	25	13	Black	Wilcom
11.	15	□	716	15	White	Wilcom
12.	13	■	739	13	Black	Wilcom
13.	15	□	715	15	White	Wilcom
14.	13	■	743	13	Black	Wilcom
15.	15	□	713	15	White	Wilcom
16.	13	■	740	13	Black	Wilcom
17.	15	□	703	15	White	Wilcom
18.	13	■	708	13	Black	Wilcom
19.	15	□	666	15	White	Wilcom
20.	13	■	645	13	Black	Wilcom
21.	15	□	694	15	White	Wilcom
22.	13	■	656	13	Black	Wilcom
23.	15	□	685	15	White	Wilcom
24.	13	■	651	13	Black	Wilcom
25.	15	□	694	15	White	Wilcom
26.	13	■	658	13	Black	Wilcom
27.	15	□	108	15	White	Wilcom
28.	13	■	47	13	Black	Wilcom
29.	15	□	47	15	White	Wilcom
30.	13	■	25	13	Black	Wilcom
31.	15	□	110	15	White	Wilcom
32.	13	■	47	13	Black	Wilcom
33.	15	□	717	15	White	Wilcom
34.	13	■	739	13	Black	Wilcom
35.	15	□	393	15	White	Wilcom

# Production Worksheet

Wilcom TrueSizer



Design: **Skull Pattern**

Title: **Skull Pattern**

Stitches: 24,875  
Height: 3.82 in  
Width: 3.72 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1

36.	13	■	462	13	Black	Wilcom
37.	15	□	718	15	White	Wilcom
38.	13	■	740	13	Black	Wilcom
39.	15	□	710	15	White	Wilcom
40.	13	■	738	13	Black	Wilcom
41.	15	□	392	15	White	Wilcom
42.	13	■	461	13	Black	Wilcom
43.	15	□	713	15	White	Wilcom
44.	13	■	2,954	13	Black	Wilcom

# Color Film

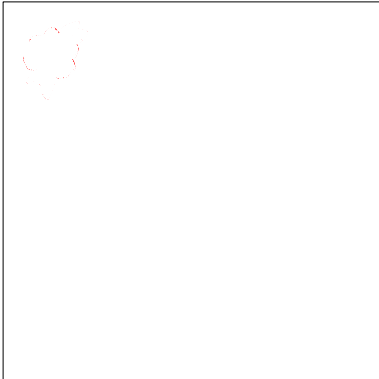
Wilcom TrueSizer



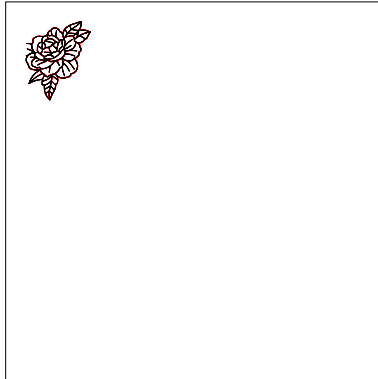
Design: **Skull Pattern**

Title: **Skull Pattern**

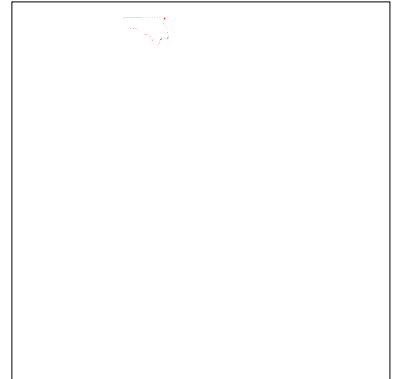
Stitches: 24,875  
Height: 3.82 in  
Width: 3.72 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.49



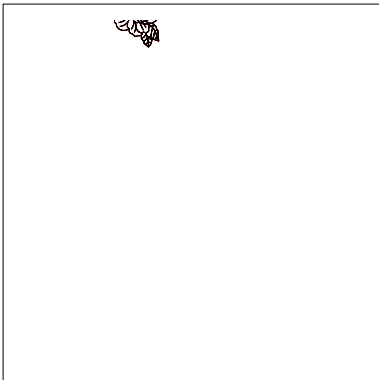
Stop #: 1  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 672  
Thread used: 11.44ft



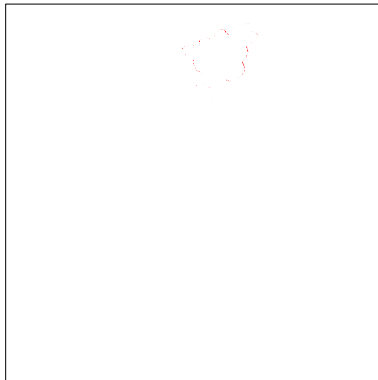
Stop #: 2  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 643  
Thread used: 6.81ft



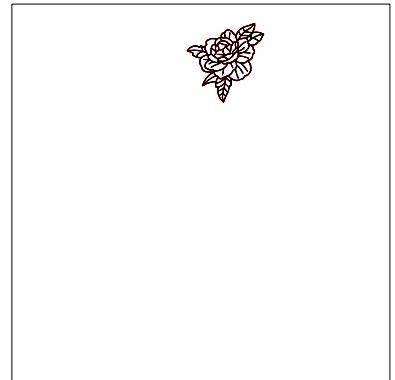
Stop #: 3  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 219  
Thread used: 3.07ft



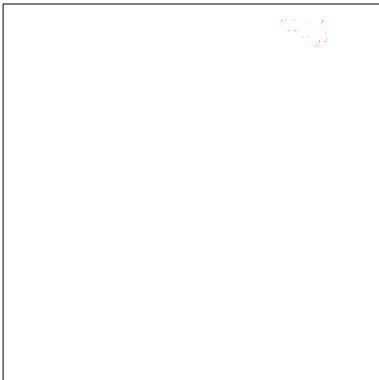
Stop #: 4  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 224  
Thread used: 2.33ft



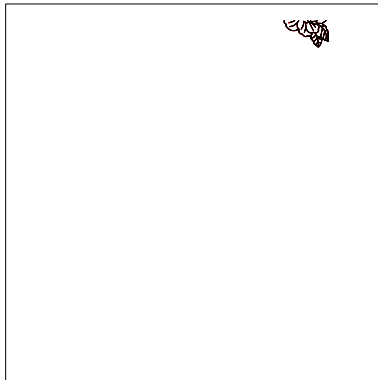
Stop #: 5  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 691  
Thread used: 11.80ft



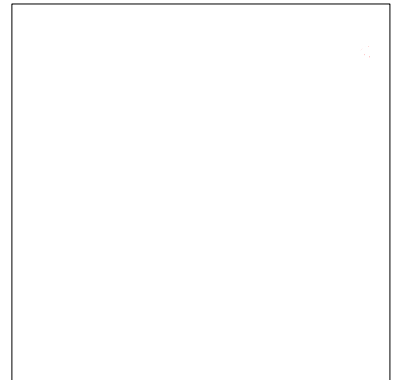
Stop #: 6  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 660  
Thread used: 7.02ft



Stop #: 7  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 222  
Thread used: 3.09ft



Stop #: 8  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 224  
Thread used: 2.33ft



Stop #: 9  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 46  
Thread used: 0.54ft

# Color Film

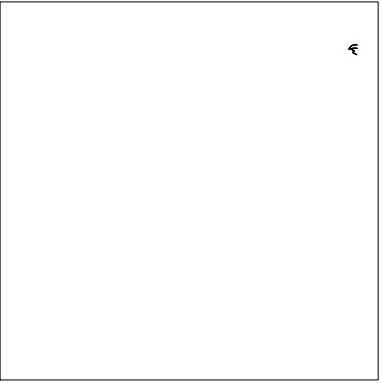
Wilcom TrueSizer



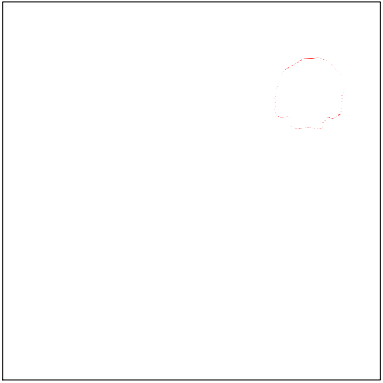
Design: **Skull Pattern**

Title: **Skull Pattern**

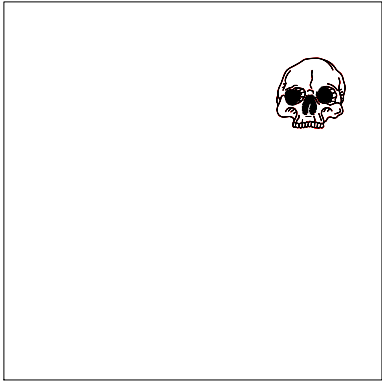
Stitches: 24,875  
Height: 3.82 in  
Width: 3.72 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.49



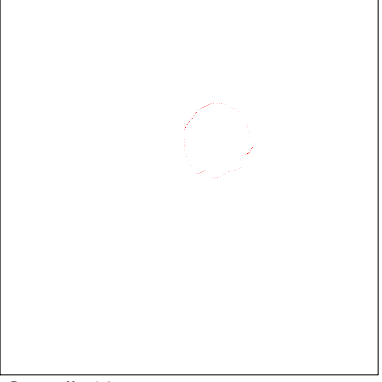
Stop #: 10  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 25  
Thread used: 0.25ft



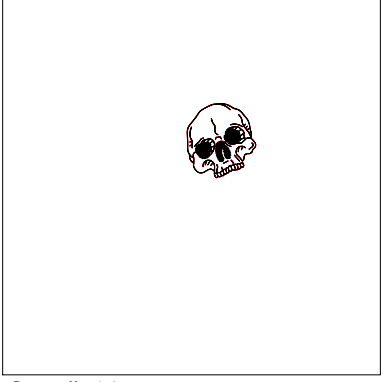
Stop #: 11  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 716  
Thread used: 12.81ft



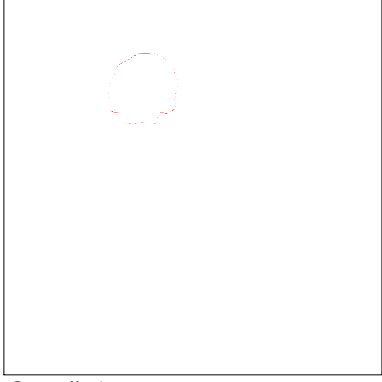
Stop #: 12  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 739  
Thread used: 8.39ft



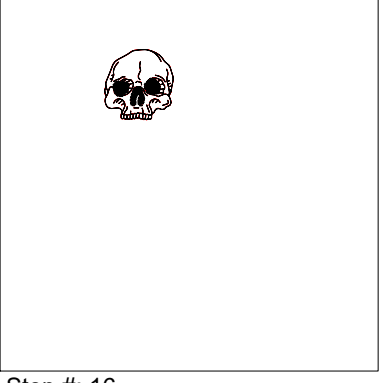
Stop #: 13  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 715  
Thread used: 12.79ft



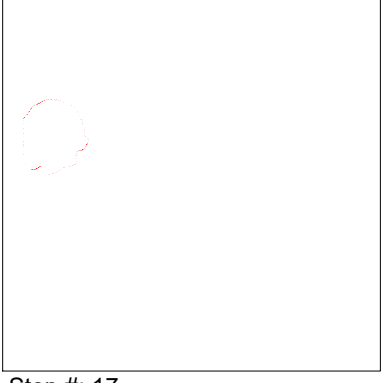
Stop #: 14  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 743  
Thread used: 8.42ft



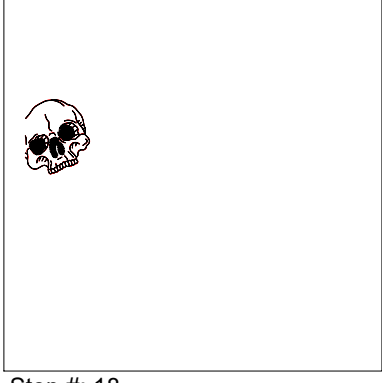
Stop #: 15  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 713  
Thread used: 12.81ft



Stop #: 16  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 740  
Thread used: 8.40ft



Stop #: 17  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 703  
Thread used: 12.47ft



Stop #: 18  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 708  
Thread used: 8.04ft

# Color Film

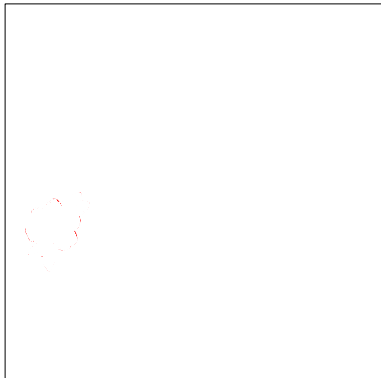
Wilcom TrueSizer



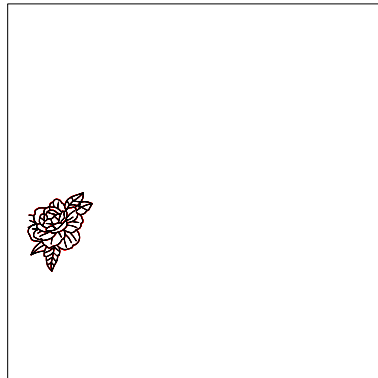
Design: **Skull Pattern**

Title: **Skull Pattern**

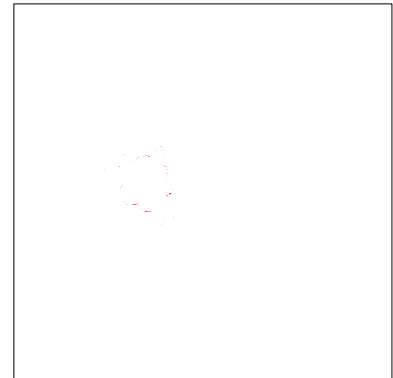
Stitches: 24,875  
Height: 3.82 in  
Width: 3.72 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.49



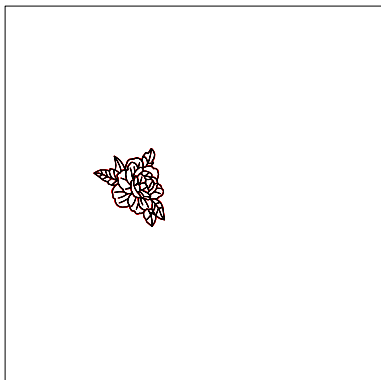
Stop #: 19  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 666  
Thread used: 11.40ft



Stop #: 20  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 645  
Thread used: 6.82ft



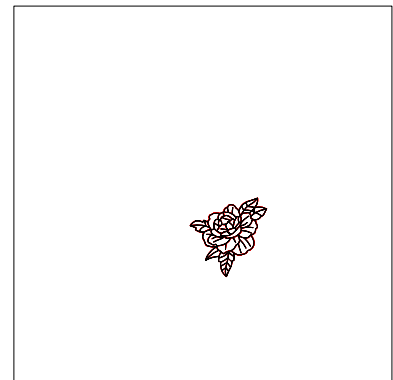
Stop #: 21  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 694  
Thread used: 11.85ft



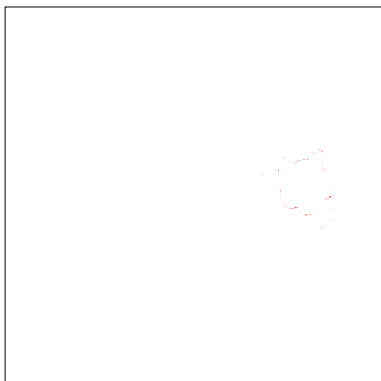
Stop #: 22  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 656  
Thread used: 7.00ft



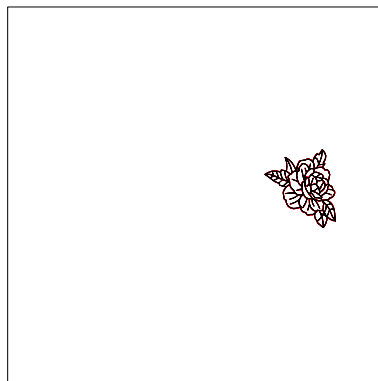
Stop #: 23  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 685  
Thread used: 11.72ft



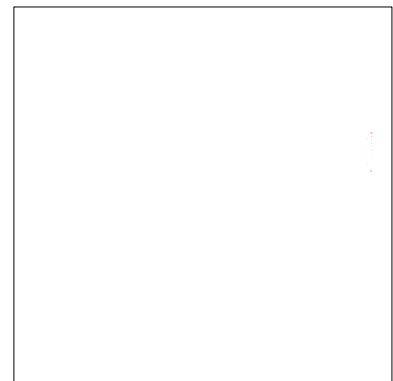
Stop #: 24  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 651  
Thread used: 6.96ft



Stop #: 25  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 694  
Thread used: 11.86ft



Stop #: 26  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 658  
Thread used: 7.02ft



Stop #: 27  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 108  
Thread used: 1.24ft

# Color Film

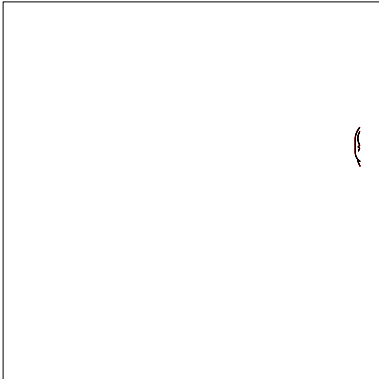
Wilcom TrueSizer



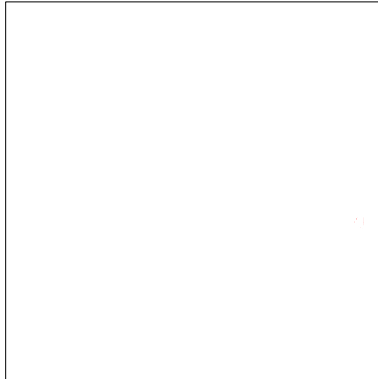
Design: **Skull Pattern**

Title: **Skull Pattern**

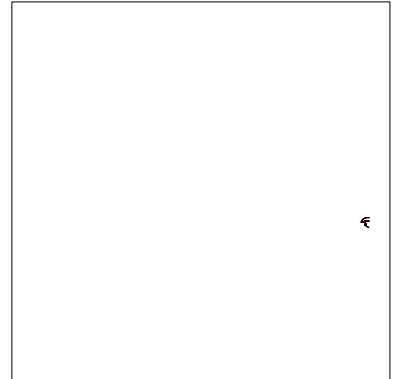
Stitches: 24,875  
Height: 3.82 in  
Width: 3.72 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.49



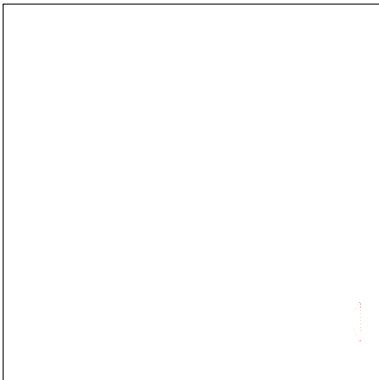
Stop #: 28  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 47  
Thread used: 0.55ft



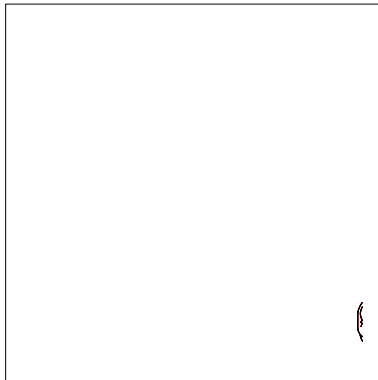
Stop #: 29  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 47  
Thread used: 0.55ft



Stop #: 30  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 25  
Thread used: 0.25ft



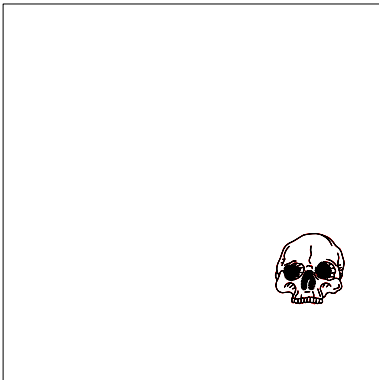
Stop #: 31  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 110  
Thread used: 1.25ft



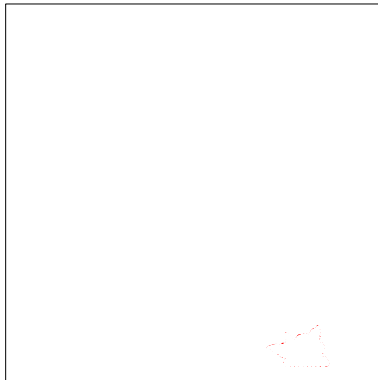
Stop #: 32  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 47  
Thread used: 0.55ft



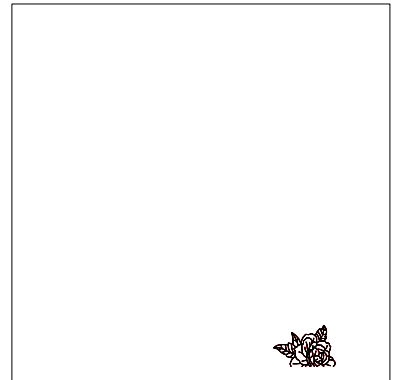
Stop #: 33  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 717  
Thread used: 12.82ft



Stop #: 34  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 739  
Thread used: 8.39ft



Stop #: 35  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 393  
Thread used: 6.09ft



Stop #: 36  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 462  
Thread used: 4.81ft

# Color Film

Wilcom TrueSizer



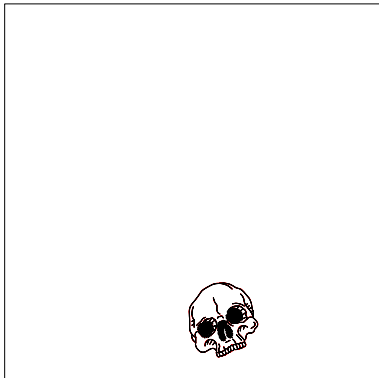
Design: **Skull Pattern**

Title: **Skull Pattern**

Stitches: 24,875  
Height: 3.82 in  
Width: 3.72 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 0.49



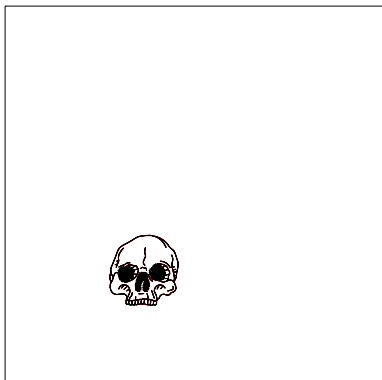
Stop #: 37  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 718  
Thread used: 12.81ft



Stop #: 38  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 740  
Thread used: 8.37ft



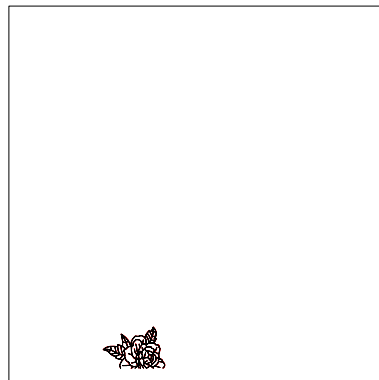
Stop #: 39  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 710  
Thread used: 12.76ft



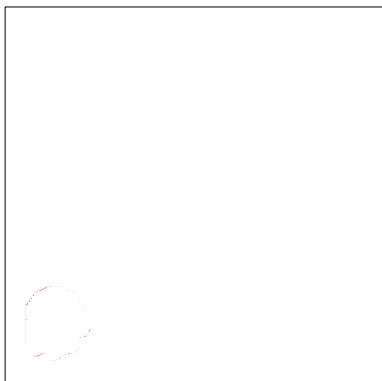
Stop #: 40  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 738  
Thread used: 8.38ft



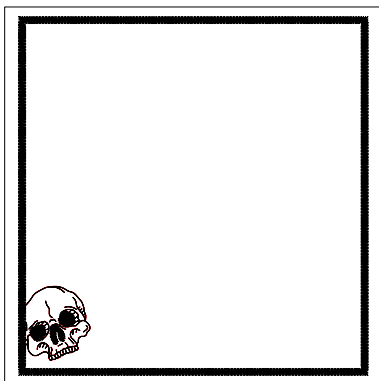
Stop #: 41  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 392  
Thread used: 6.10ft



Stop #: 42  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 461  
Thread used: 4.80ft



Stop #: 43  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 713  
Thread used: 12.61ft



Stop #: 44  
Code: 13  
Name: Black  
Chart: Wilcom  
Stitches: 2,954  
Thread used: 41.75ft