

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Pirate Duel**

Title: **Pirate Duel**

Stitches: 18,888
 Height: 3.60 in
 Width: 3.80 in
 Colors: 27
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 45
 Stops: 46
 Trims: 74
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x
 2
 Appliqués: 0
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 45.7 mm
 Down: 45.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 13.68 in²
 Max stitch: 11.4 mm
 Min stitch: 0.3 mm
 Max jump: 6.9 mm
 Total thread: 322.91ft
 Total bobbin: 108.97ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	4	■	2,222	5		Wilcom
2.	3	■	1,530	4		Wilcom
3.	2	■	2,487	3		Wilcom
4.	1	■	2,016	2		Wilcom
5.	27	■	418	27		Wilcom
6.	26	■	158	26		Wilcom
7.	24	■	153	24		Wilcom
8.	25	■	78	25		Wilcom
9.	20	■	66	20		Wilcom
10.	24	■	521	24		Wilcom
11.	21	■	107	21		Wilcom
12.	20	■	119	20		Wilcom
13.	22	■	84	22		Wilcom
14.	13	■	631	13		Wilcom
15.	5	■	410	6		Wilcom
16.	9	■	739	13	Black	Wilcom
17.	1	■	191	2		Wilcom
18.	19	■	51	20		Wilcom
19.	23	■	38	23		Wilcom
20.	10	■	425	15	White	Wilcom
21.	9	■	334	13	Black	Wilcom
22.	8	■	486	9		Wilcom
23.	18	■	655	18		Wilcom
24.	8	■	260	9		Wilcom
25.	12	■	60	12		Wilcom
26.	11	■	89	16		Wilcom
27.	17	■	50	17		Wilcom
28.	9	■	551	13	Black	Wilcom
29.	10	■	129	15	White	Wilcom
30.	16	■	397	16		Wilcom
31.	13	■	659	13		Wilcom

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32.	9	■	200	13	Black	Wilcom
33.	15	■	32	15		Wilcom
34.	14	■	80	14		Wilcom
35.	10	□	207	15	White	Wilcom
36.	9	■	44	13	Black	Wilcom
37.	5	■	289	6		Wilcom
38.	8	■	116	9		Wilcom
39.	9	■	201	13	Black	Wilcom
40.	6	■	640	7		Wilcom
41.	5	■	85	6		Wilcom
42.	8	■	375	9		Wilcom
43.	7	■	186	8		Wilcom
44.	5	■	93	6		Wilcom
45.	9	■	101	13	Black	Wilcom
46.	5	■	123	6		Wilcom