

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Pirate Flag**

Title: **Pirate Flag (1)**

Stitches: 9,355  
 Height: 3.80 in  
 Width: 2.79 in  
 Colors: 4  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 12  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away  
 x 2  
 Appliqués: 0  
 Left: 35.5 mm  
 Right: 35.5 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.62 in<sup>2</sup>  
 Max stitch: 6.9 mm  
 Min stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total thread: 175.43ft  
 Total bobbin: 66.80ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	3	■	4,075	3		Wilcom
2.	13	■	3,025	13	Black	Wilcom
3.	2	■	708	2		Wilcom
4.	15	□	1,545	15	White	Wilcom

