

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

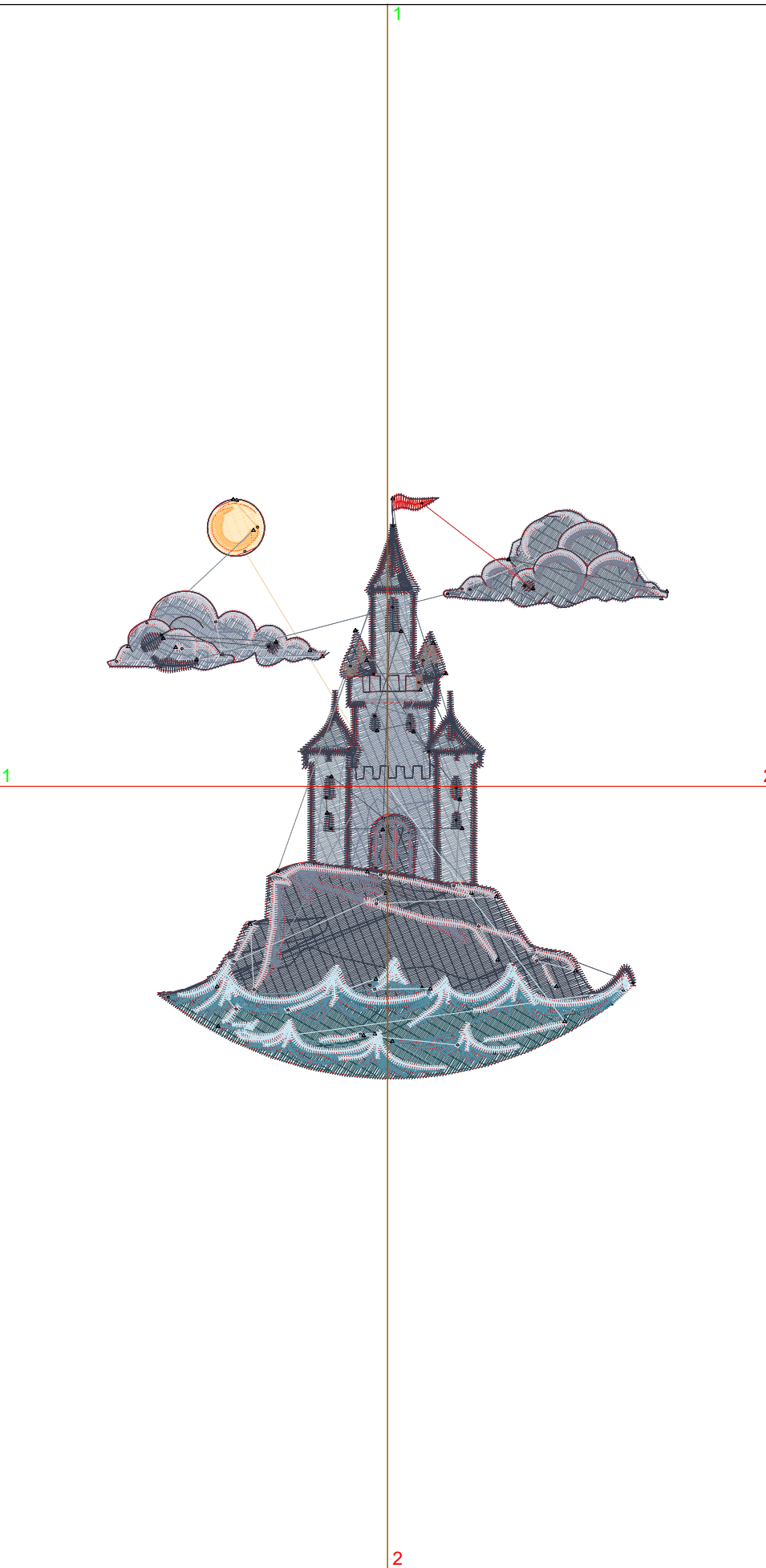
Wilcom TrueSizer



Design: **Dark Cliff Castle**  
 Title: **Dark Cliff Castle**

Stitches: 19,913  
 Height: 3.81 in  
 Width: 3.64 in  
 Colors: 12  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 22  
 Stops: 23  
 Trims: 60  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 46.2 mm  
 Right: 46.2 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.84 in<sup>2</sup>  
 Max stitch: 7.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 301.01ft  
 Total bobbin: 96.48ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	41	█	185	41	Chalk	Wilcom
2.	25	█	52	25	Moss Green	Wilcom
3.	47	█	168	47	Light Orange	Wilcom
4.	24	█	687	24	Ocean Green	Wilcom
5.	23	█	481	23	Light BlueGreen	Wilcom
6.	25	█	339	25	Moss Green	Wilcom
7.	36	█	741	36	Olive Drab	Wilcom
8.	24	█	471	24	Ocean Green	Wilcom
9.	23	█	574	23	Light BlueGreen	Wilcom
10.	25	█	288	25	Moss Green	Wilcom
11.	5	█	58	5	Red	Wilcom
12.	24	█	929	24	Ocean Green	Wilcom
13.	29	█	1,248	29	Faded Green	Wilcom
14.	36	█	332	36	Olive Drab	Wilcom
15.	25	█	464	25	Moss Green	Wilcom
16.	24	█	256	24	Ocean Green	Wilcom
17.	25	█	4,425	25	Moss Green	Wilcom
18.	14	█	150	14	Grey	Wilcom
19.	24	█	513	24	Ocean Green	Wilcom
20.	23	█	879	23	Light BlueGreen	Wilcom
21.	27	█	1,540	27	Turquoise	Wilcom
22.	28	█	2,837	28	Sea Green	Wilcom
23.	30	█	2,294	30	Ghost Green	Wilcom

# Color Film

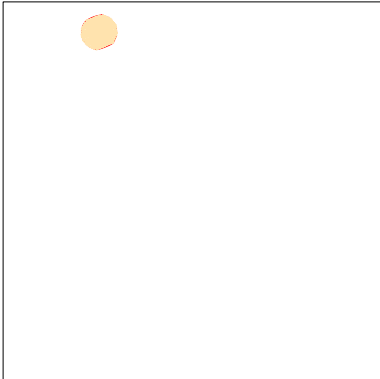
Wilcom TrueSizer



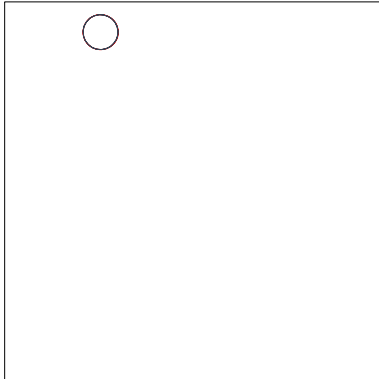
Design: **Dark Cliff Castle**

Title: **Dark Cliff Castle**

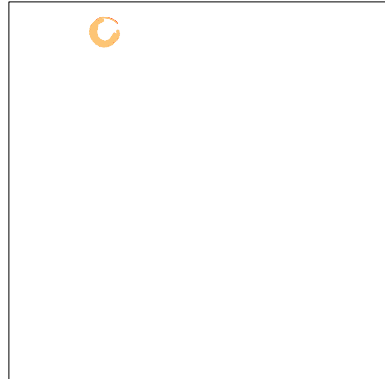
Stitches: 19,913  
Height: 3.81 in  
Width: 3.64 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



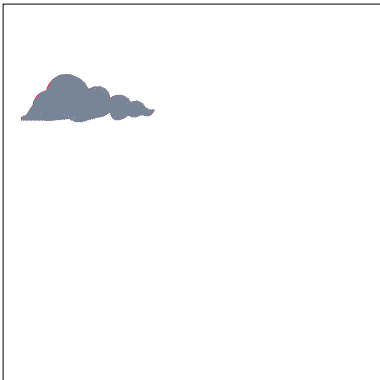
Stop #: 1  
Code: 41  
Name: Chalk  
Chart: Wilcom  
Stitches: 185  
Thread used: 3.20ft



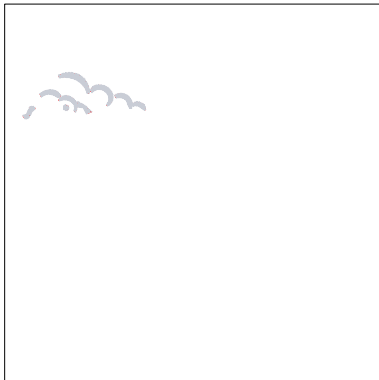
Stop #: 2  
Code: 25  
Name: Moss Green  
Chart: Wilcom  
Stitches: 52  
Thread used: 0.62ft



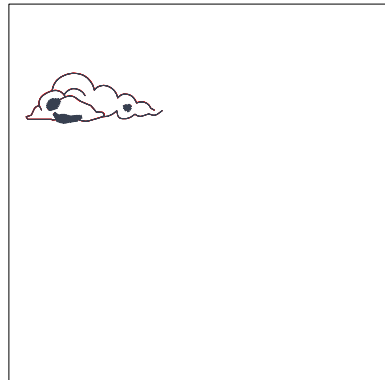
Stop #: 3  
Code: 47  
Name: Light Orange  
Chart: Wilcom  
Stitches: 168  
Thread used: 2.11ft



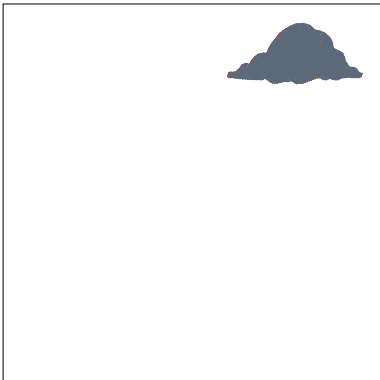
Stop #: 4  
Code: 24  
Name: Ocean Green  
Chart: Wilcom  
Stitches: 687  
Thread used: 11.93ft



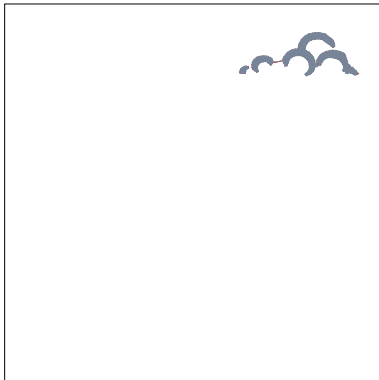
Stop #: 5  
Code: 23  
Name: Light BlueGreen  
Chart: Wilcom  
Stitches: 481  
Thread used: 5.59ft



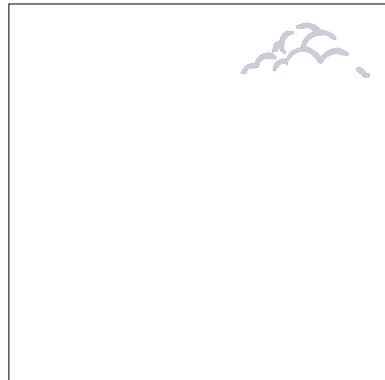
Stop #: 6  
Code: 25  
Name: Moss Green  
Chart: Wilcom  
Stitches: 339  
Thread used: 4.14ft



Stop #: 7  
Code: 36  
Name: Olive Drab  
Chart: Wilcom  
Stitches: 741  
Thread used: 13.81ft



Stop #: 8  
Code: 24  
Name: Ocean Green  
Chart: Wilcom  
Stitches: 471  
Thread used: 6.31ft



Stop #: 9  
Code: 23  
Name: Light BlueGreen  
Chart: Wilcom  
Stitches: 574  
Thread used: 6.86ft

# Color Film

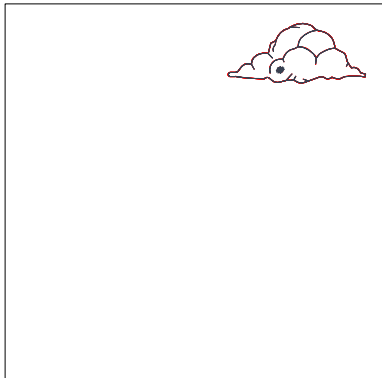
Wilcom TrueSizer



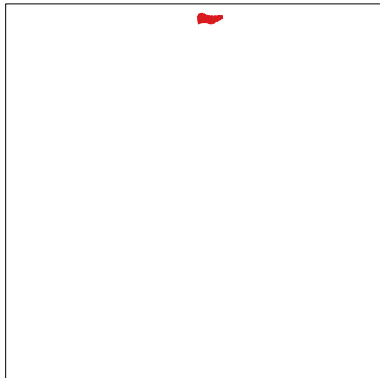
Design: **Dark Cliff Castle**

Title: **Dark Cliff Castle**

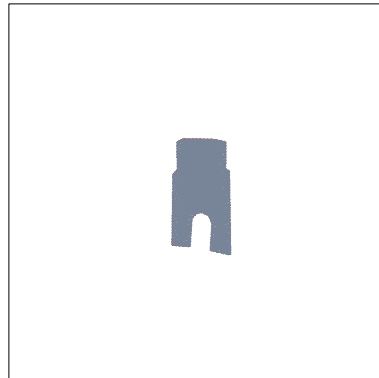
Stitches: 19,913  
Height: 3.81 in  
Width: 3.64 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



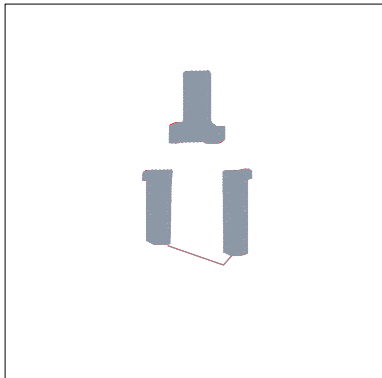
Stop #: 10  
Code: 25  
Name: Moss Green  
Chart: Wilcom  
Stitches: 288  
Thread used: 3.28ft



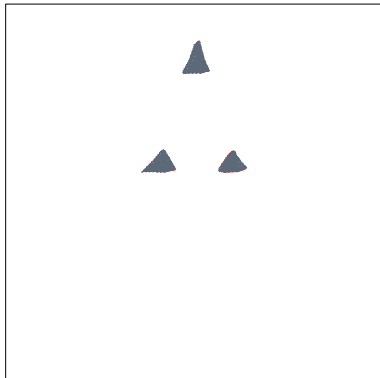
Stop #: 11  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 58  
Thread used: 0.83ft



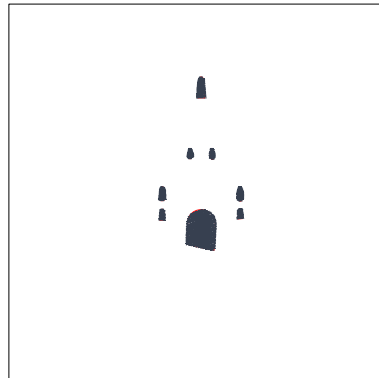
Stop #: 12  
Code: 24  
Name: Ocean Green  
Chart: Wilcom  
Stitches: 929  
Thread used: 17.14ft



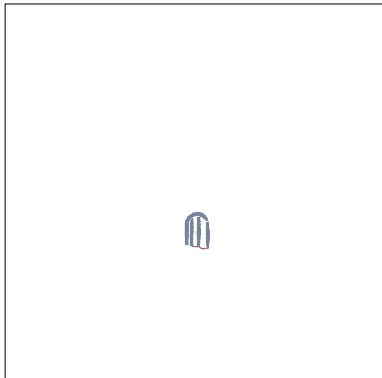
Stop #: 13  
Code: 29  
Name: Faded Green  
Chart: Wilcom  
Stitches: 1,248  
Thread used: 21.59ft



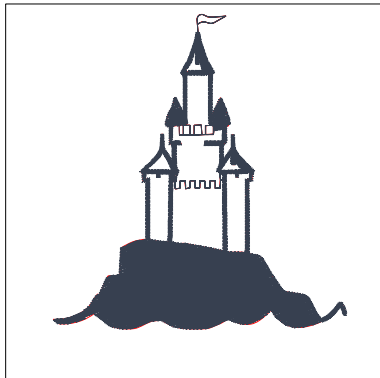
Stop #: 14  
Code: 36  
Name: Olive Drab  
Chart: Wilcom  
Stitches: 332  
Thread used: 4.86ft



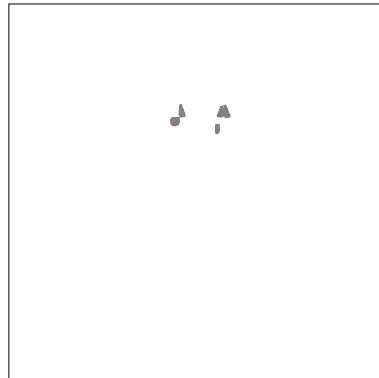
Stop #: 15  
Code: 25  
Name: Moss Green  
Chart: Wilcom  
Stitches: 464  
Thread used: 6.69ft



Stop #: 16  
Code: 24  
Name: Ocean Green  
Chart: Wilcom  
Stitches: 256  
Thread used: 2.78ft



Stop #: 17  
Code: 25  
Name: Moss Green  
Chart: Wilcom  
Stitches: 4,425  
Thread used: 72.69ft



Stop #: 18  
Code: 14  
Name: Grey  
Chart: Wilcom  
Stitches: 150  
Thread used: 1.73ft

# Color Film

Wilcom TrueSizer



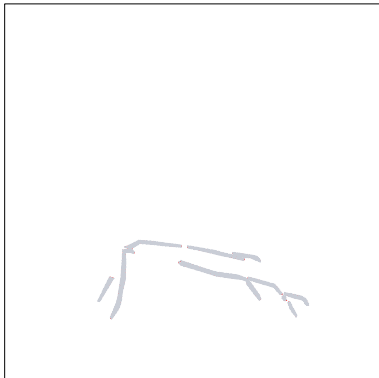
Design: **Dark Cliff Castle**

Title: **Dark Cliff Castle**

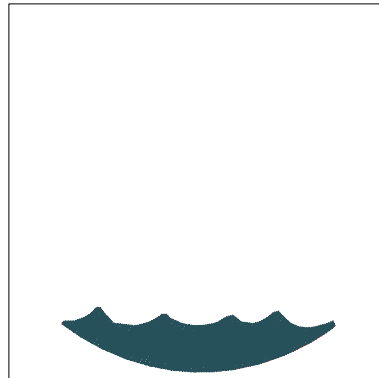
Stitches: 19,913  
Height: 3.81 in  
Width: 3.64 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.49



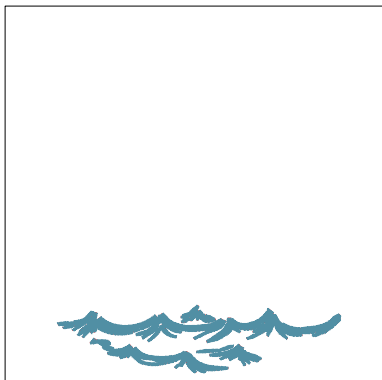
Stop #: 19  
Code: 24  
Name: Ocean Green  
Chart: Wilcom  
Stitches: 513  
Thread used: 7.09ft



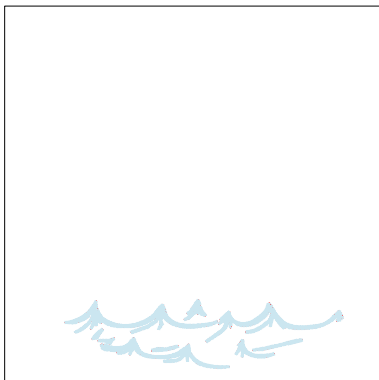
Stop #: 20  
Code: 23  
Name: Light BlueGreen  
Chart: Wilcom  
Stitches: 879  
Thread used: 9.93ft



Stop #: 21  
Code: 27  
Name: Turquoise  
Chart: Wilcom  
Stitches: 1,540  
Thread used: 29.71ft



Stop #: 22  
Code: 28  
Name: Sea Green  
Chart: Wilcom  
Stitches: 2,837  
Thread used: 34.24ft



Stop #: 23  
Code: 30  
Name: Ghost Green  
Chart: Wilcom  
Stitches: 2,294  
Thread used: 26.38ft