

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Cocoa**

Title: **Cocoa**

Stitches: 17,053  
 Height: 3.66 in  
 Width: 3.81 in  
 Colors: 14  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 18  
 Stops: 19  
 Trims: 94  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.3 mm  
 Right: 48.3 mm  
 Up: 46.5 mm  
 Down: 46.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.94 in<sup>2</sup>  
 Max stitch: 11.9 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 294.73ft  
 Total bobbin: 104.65ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	10		1,399	15	White	Wilcom
2.	11		1,971	19	Deep Navy Blue	Wilcom
3.	6		116	44	Red Brown	Wilcom
4.	5		1,791	31	Mint Green	Wilcom
5.	6		317	44	Red Brown	Wilcom
6.	1		704	10	Pink	Wilcom
7.	3		1,106	26	Light Green	Wilcom
8.	4		200	30	Ghost Green	Wilcom
9.	9		67	52	Soft Pink	Wilcom
10.	14		247	53	Faded Pink	Wilcom
11.	10		120	15	White	Wilcom
12.	2		257	14	Grey	Wilcom
13.	13		87	35	Murky Green	Wilcom
14.	8		542	50	Sand	Wilcom
15.	7		198	48	Peach	Wilcom
16.	12		5,788	22	Ice Blue	Wilcom
17.	10		677	15	White	Wilcom
18.	8		681	50	Sand	Wilcom
19.	10		783	15	White	Wilcom

# Color Film

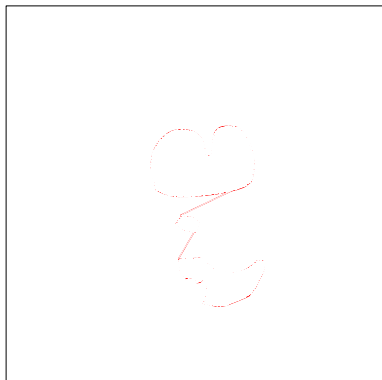
Wilcom TrueSizer



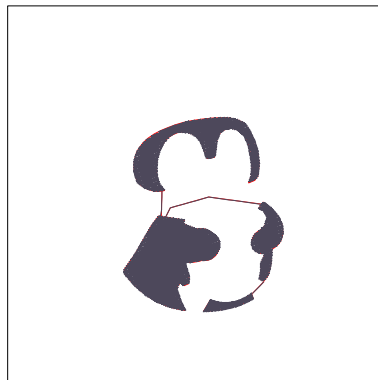
Design: **Cocoa**

Title: **Cocoa**

Stitches: 17,053  
Height: 3.66 in  
Width: 3.81 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.49



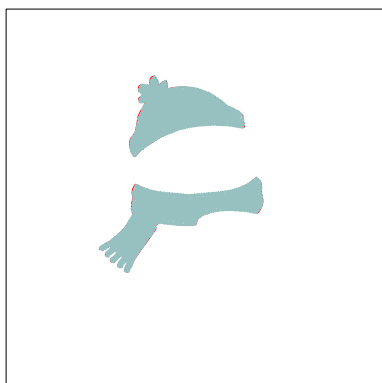
Stop #: 1  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 1,399  
Thread used: 26.69ft



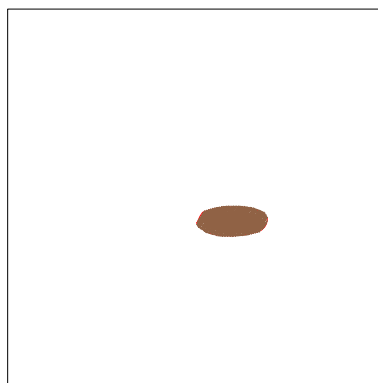
Stop #: 2  
Code: 19  
Name: Deep Navy Blue  
Chart: Wilcom  
Stitches: 1,971  
Thread used: 33.63ft



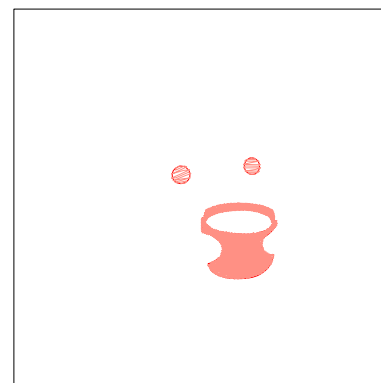
Stop #: 3  
Code: 44  
Name: Red Brown  
Chart: Wilcom  
Stitches: 116  
Thread used: 1.44ft



Stop #: 4  
Code: 31  
Name: Mint Green  
Chart: Wilcom  
Stitches: 1,791  
Thread used: 32.06ft



Stop #: 5  
Code: 44  
Name: Red Brown  
Chart: Wilcom  
Stitches: 317  
Thread used: 5.59ft



Stop #: 6  
Code: 10  
Name: Pink  
Chart: Wilcom  
Stitches: 704  
Thread used: 11.56ft



Stop #: 7  
Code: 26  
Name: Light Green  
Chart: Wilcom  
Stitches: 1,106  
Thread used: 12.43ft



Stop #: 8  
Code: 30  
Name: Ghost Green  
Chart: Wilcom  
Stitches: 200  
Thread used: 2.11ft



Stop #: 9  
Code: 52  
Name: Soft Pink  
Chart: Wilcom  
Stitches: 67  
Thread used: 0.71ft

# Color Film

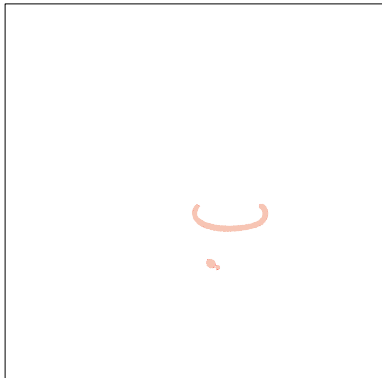
Wilcom TrueSizer



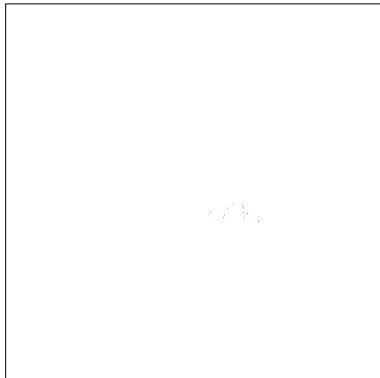
Design: **Cocoa**

Title: **Cocoa**

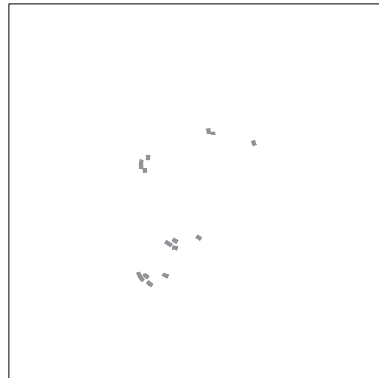
Stitches: 17,053  
Height: 3.66 in  
Width: 3.81 in  
Colors: 14  
Colorway: Colorway 1  
Zoom: 0.49



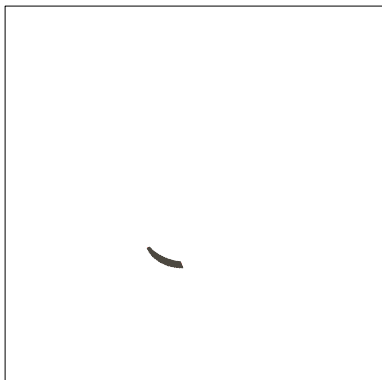
Stop #: 10  
Code: 53  
Name: Faded Pink  
Chart: Wilcom  
Stitches: 247  
Thread used: 3.11ft



Stop #: 11  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 120  
Thread used: 1.95ft



Stop #: 12  
Code: 14  
Name: Grey  
Chart: Wilcom  
Stitches: 257  
Thread used: 2.63ft



Stop #: 13  
Code: 35  
Name: Murky Green  
Chart: Wilcom  
Stitches: 87  
Thread used: 1.15ft



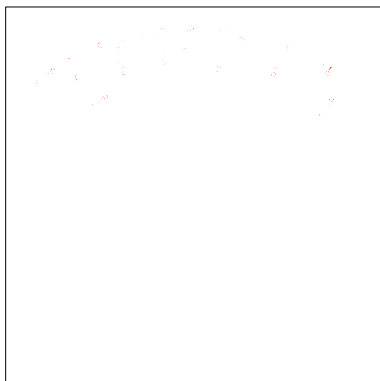
Stop #: 14  
Code: 50  
Name: Sand  
Chart: Wilcom  
Stitches: 542  
Thread used: 9.09ft



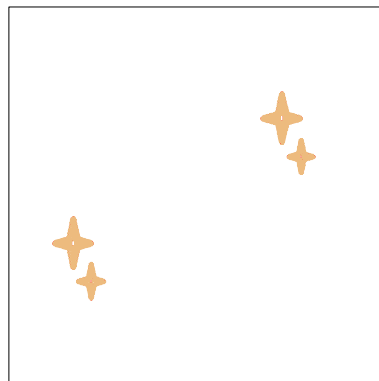
Stop #: 15  
Code: 48  
Name: Peach  
Chart: Wilcom  
Stitches: 198  
Thread used: 2.24ft



Stop #: 16  
Code: 22  
Name: Ice Blue  
Chart: Wilcom  
Stitches: 5,788  
Thread used: 116.29ft



Stop #: 17  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 677  
Thread used: 7.30ft



Stop #: 18  
Code: 50  
Name: Sand  
Chart: Wilcom  
Stitches: 681  
Thread used: 9.98ft

# Color Film

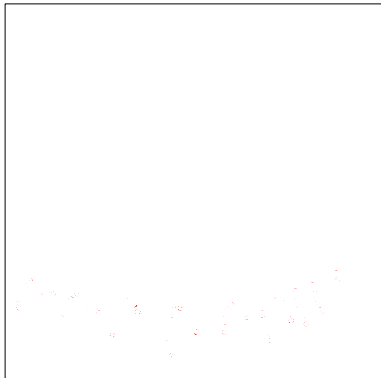
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Zoom: 0.49



Stop #: 19  
Code: 15  
Name: White  
Chart: Wilcom  
Stitches: 783  
Thread used: 8.54ft