

Michaels®

Embroidery Design  
Sewing Information

# Production Worksheet

Wilcom TrueSizer



Design: **Energy**

Title: **Energy**

Stitches: 20,939  
 Height: 3.73 in  
 Width: 3.82 in  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Tajima  
 Color changes: 38  
 Stops: 39  
 Trims: 141  
 Auto fabric: Pure Cotton  
 Required stabilizer: Topping:  
 Backing: Tear Away x 2  
 Appliqués: 0  
 Left: 48.5 mm  
 Right: 48.5 mm  
 Up: 47.4 mm  
 Down: 47.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.24 in<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total thread: 352.48ft  
 Total bobbin: 119.87ft



Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	5	■	907	5		Wilcom
2.	4	■	582	4		Wilcom
3.	1	■	8	1	Blue	Wilcom
4.	4	■	228	4		Wilcom
5.	7	■	1,696	7		Wilcom
6.	6	■	3,276	6		Wilcom
7.	10	■	792	5	Red	Wilcom
8.	11	■	200	7	Maroon	Wilcom
9.	13	■	561	42	Pale Yellow	Wilcom
10.	45	■	281	45	Gold	Wilcom
11.	9	■	1,406	3	Green	Wilcom
12.	8	■	678	1	dark green	Wilcom
13.	2	■	140	2		Wilcom
14.	3	■	185	3		Wilcom
15.	10	■	435	5	Red	Wilcom
16.	13	■	540	42	Pale Yellow	Wilcom
17.	6	■	1,201	6		Wilcom
18.	9	■	632	3	Green	Wilcom
19.	8	■	389	1	dark green	Wilcom
20.	3	■	212	3		Wilcom
21.	2	■	172	2		Wilcom
22.	11	■	186	7	Maroon	Wilcom
23.	45	■	223	45	Gold	Wilcom
24.	9	■	115	3	Green	Wilcom
25.	10	■	107	5	Red	Wilcom
26.	5	■	44	5		Wilcom
27.	3	■	35	3		Wilcom
28.	5	■	128	5		Wilcom
29.	1	■	11	1	Blue	Wilcom
30.	5	■	69	5		Wilcom
31.	1	■	7	1	Blue	Wilcom
32.	5	■	59	5		Wilcom
33.	1	■	9	1	Blue	Wilcom
34.	5	■	1,755	5		Wilcom
35.	4	■	2,724	4		Wilcom

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36. 3		31	3	Wilcom
37. 2		116	2	Wilcom
38. 3		287	3	Wilcom
39. 2		510	2	Wilcom

# Color Film

Wilcom TrueSizer



Design: **Energy**

Title: **Energy**

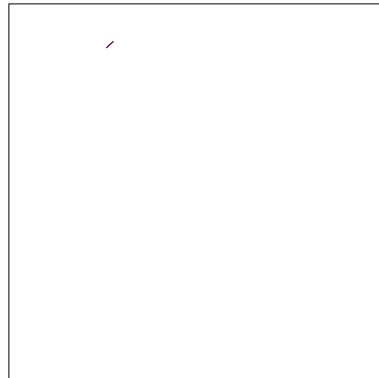
Stitches: 20,939  
Height: 3.73 in  
Width: 3.82 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.49



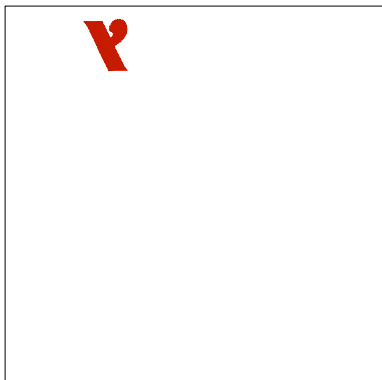
Stop #: 1  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 907  
Thread used: 12.94ft



Stop #: 2  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 582  
Thread used: 11.23ft



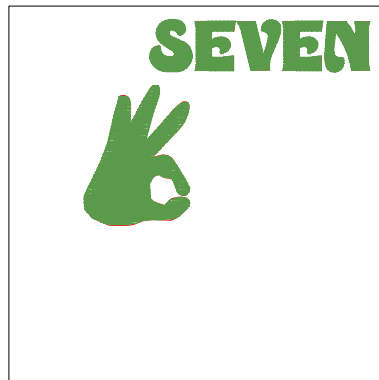
Stop #: 3  
Code: 1  
Name: Blue  
Chart: Wilcom  
Stitches: 8  
Thread used: 0.08ft



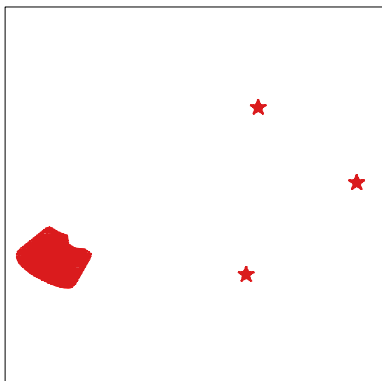
Stop #: 4  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 228  
Thread used: 4.59ft



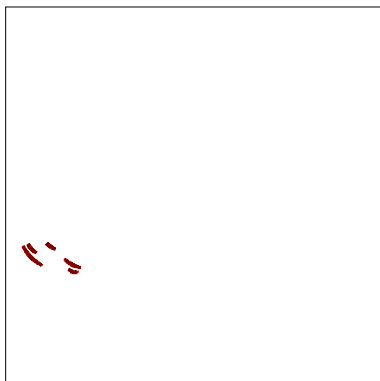
Stop #: 5  
Code: 7  
Name:  
Chart: Wilcom  
Stitches: 1,696  
Thread used: 24.64ft



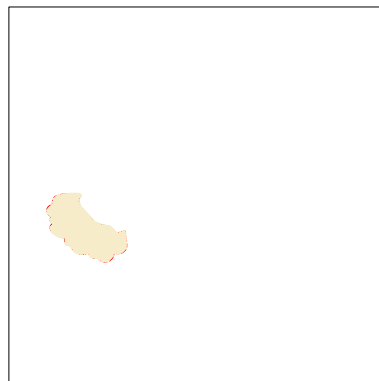
Stop #: 6  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 3,276  
Thread used: 61.51ft



Stop #: 7  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 792  
Thread used: 12.33ft



Stop #: 8  
Code: 7  
Name: Maroon  
Chart: Wilcom  
Stitches: 200  
Thread used: 2.10ft



Stop #: 9  
Code: 42  
Name: Pale Yellow  
Chart: Wilcom  
Stitches: 561  
Thread used: 10.05ft

# Color Film

Wilcom TrueSizer



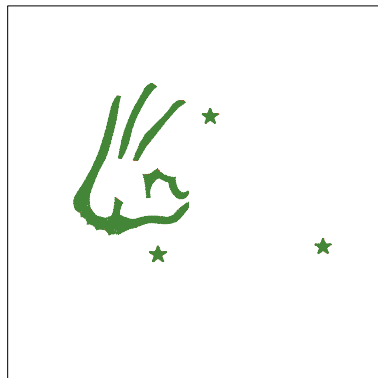
Design: **Energy**

Title: **Energy**

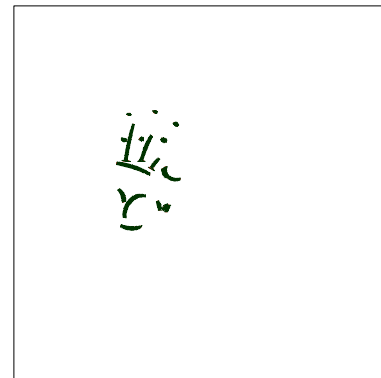
Stitches: 20,939  
Height: 3.73 in  
Width: 3.82 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.49



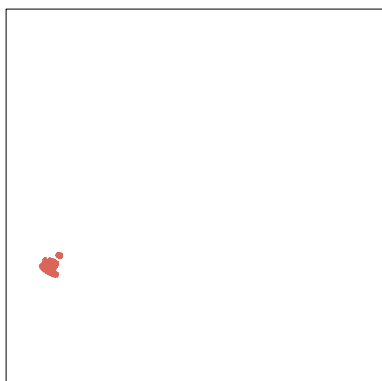
Stop #: 10  
Code: 45  
Name: Gold  
Chart: Wilcom  
Stitches: 281  
Thread used: 3.01ft



Stop #: 11  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 1,406  
Thread used: 19.72ft



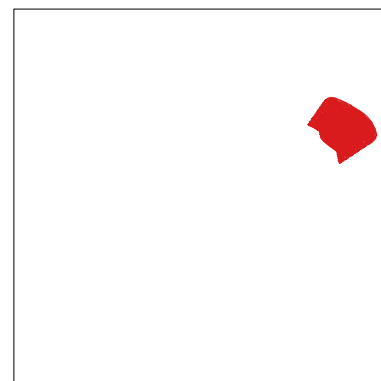
Stop #: 12  
Code: 1  
Name: dark green  
Chart: Wilcom  
Stitches: 678  
Thread used: 7.16ft



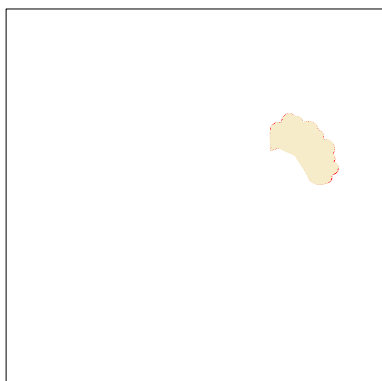
Stop #: 13  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 140  
Thread used: 1.79ft



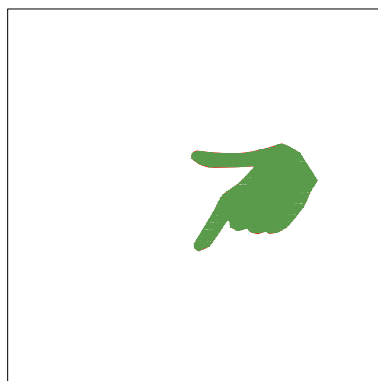
Stop #: 14  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 185  
Thread used: 2.25ft



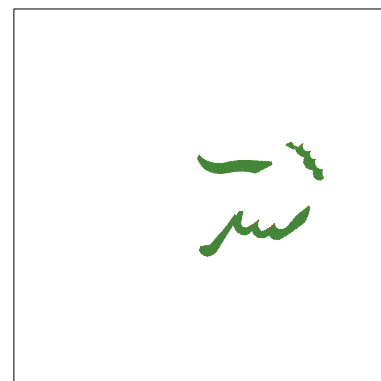
Stop #: 15  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 435  
Thread used: 8.13ft



Stop #: 16  
Code: 42  
Name: Pale Yellow  
Chart: Wilcom  
Stitches: 540  
Thread used: 9.37ft



Stop #: 17  
Code: 6  
Name:  
Chart: Wilcom  
Stitches: 1,201  
Thread used: 23.18ft



Stop #: 18  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 632  
Thread used: 9.39ft

# Color Film

Wilcom TrueSizer



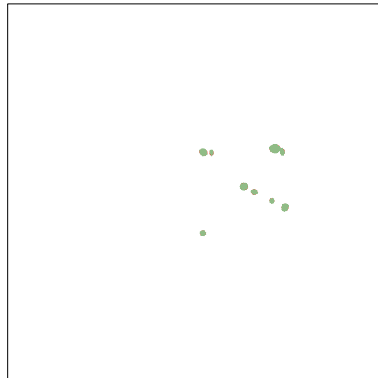
Design: **Energy**

Title: **Energy**

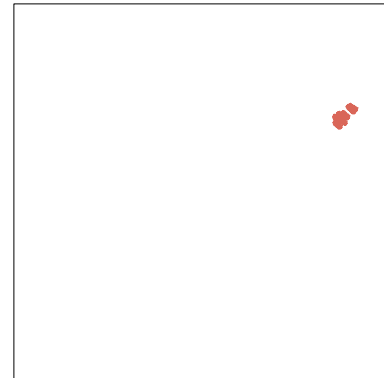
Stitches: 20,939  
Height: 3.73 in  
Width: 3.82 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.49



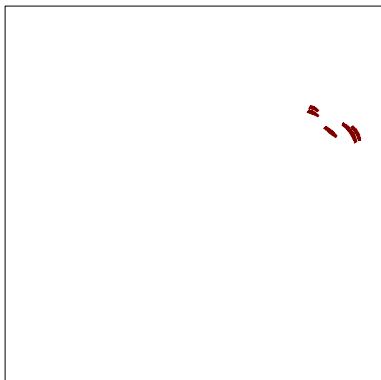
Stop #: 19  
Code: 1  
Name: dark green  
Chart: Wilcom  
Stitches: 389  
Thread used: 4.00ft



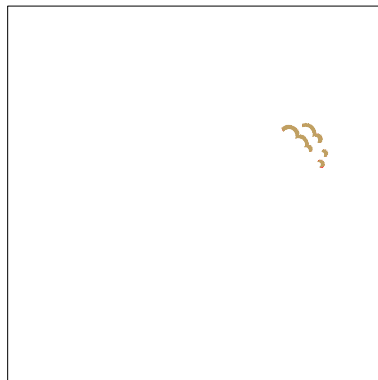
Stop #: 20  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 212  
Thread used: 2.36ft



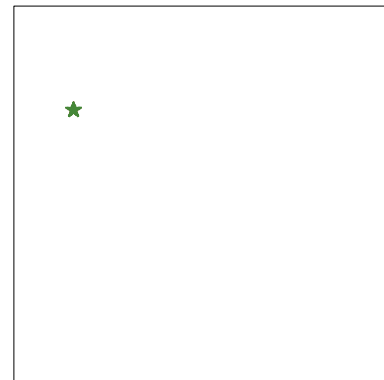
Stop #: 21  
Code: 2  
Name:  
Chart: Wilcom  
Stitches: 172  
Thread used: 2.11ft



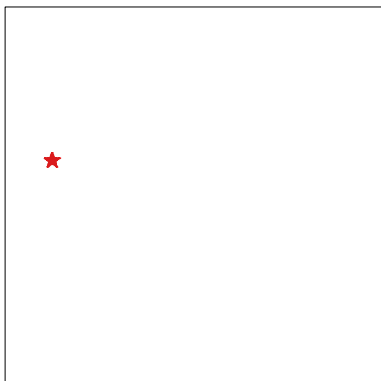
Stop #: 22  
Code: 7  
Name: Maroon  
Chart: Wilcom  
Stitches: 186  
Thread used: 1.97ft



Stop #: 23  
Code: 45  
Name: Gold  
Chart: Wilcom  
Stitches: 223  
Thread used: 2.37ft



Stop #: 24  
Code: 3  
Name: Green  
Chart: Wilcom  
Stitches: 115  
Thread used: 1.19ft



Stop #: 25  
Code: 5  
Name: Red  
Chart: Wilcom  
Stitches: 107  
Thread used: 1.14ft



Stop #: 26  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 44  
Thread used: 0.47ft



Stop #: 27  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 35  
Thread used: 0.34ft

**Color Film**

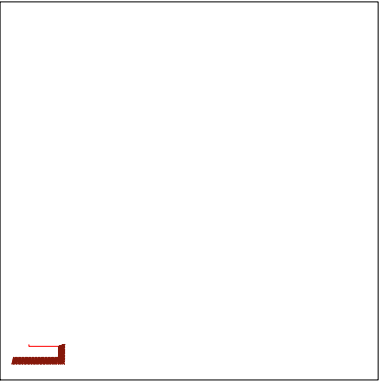
Wilcom TrueSizer



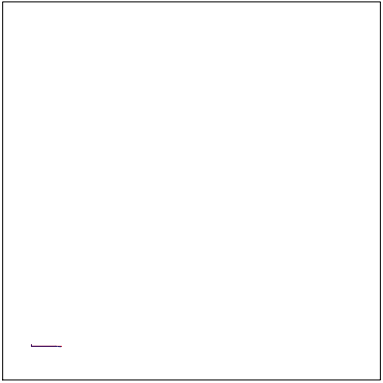
Design: **Energy**

Title: **Energy**

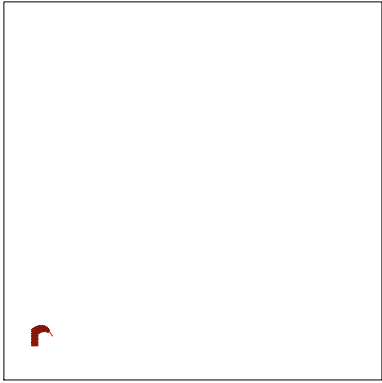
Stitches: 20,939  
Height: 3.73 in  
Width: 3.82 in  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.49



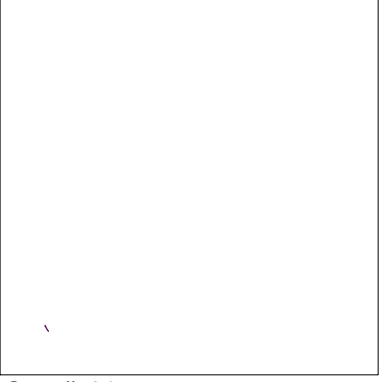
Stop #: 28  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 128  
Thread used: 1.83ft



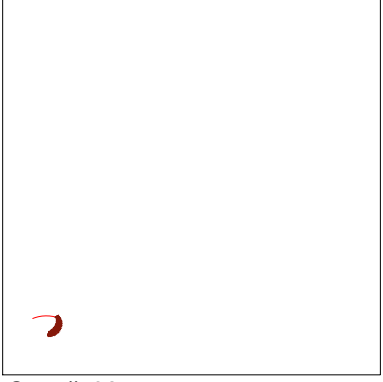
Stop #: 29  
Code: 1  
Name: Blue  
Chart: Wilcom  
Stitches: 11  
Thread used: 0.12ft



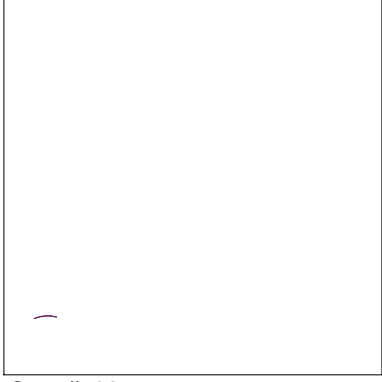
Stop #: 30  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 69  
Thread used: 0.90ft



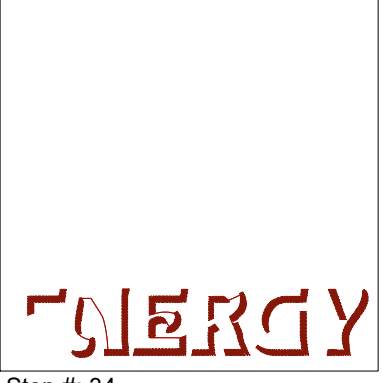
Stop #: 31  
Code: 1  
Name: Blue  
Chart: Wilcom  
Stitches: 7  
Thread used: 0.07ft



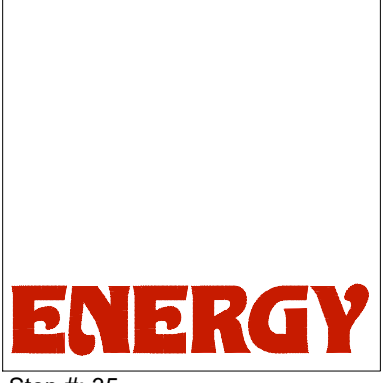
Stop #: 32  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 59  
Thread used: 0.75ft



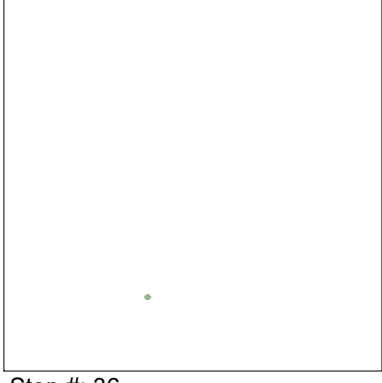
Stop #: 33  
Code: 1  
Name: Blue  
Chart: Wilcom  
Stitches: 9  
Thread used: 0.10ft



Stop #: 34  
Code: 5  
Name:  
Chart: Wilcom  
Stitches: 1,755  
Thread used: 23.75ft



Stop #: 35  
Code: 4  
Name:  
Chart: Wilcom  
Stitches: 2,724  
Thread used: 62.46ft



Stop #: 36  
Code: 3  
Name:  
Chart: Wilcom  
Stitches: 31  
Thread used: 0.32ft

**Color Film**

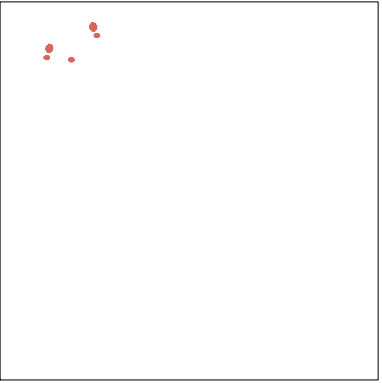
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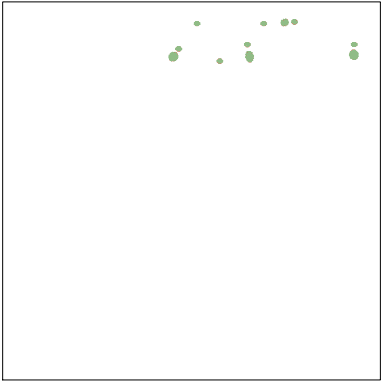
Design: **Energy**

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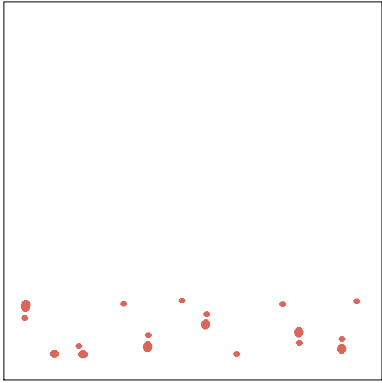
Stitches:	20,939
Height:	3.73 in
Width:	3.82 in
Colors:	13
Colorway:	Colorway 1
Zoom:	0.49



Stop #: 37  
 Code: 2  
 Name:  
 Chart: Wilcom  
 Stitches: 116  
 Thread used: 1.28ft



Stop #: 38  
 Code: 3  
 Name:  
 Chart: Wilcom  
 Stitches: 287  
 Thread used: 3.14ft



Stop #: 39  
 Code: 2  
 Name:  
 Chart: Wilcom  
 Stitches: 510  
 Thread used: 5.53ft