

Michaels®

Embroidery Design
Sewing Information

Production Worksheet

Wilcom TrueSizer



Design: **Year**

Title: **Year**

Stitches: 9,037
 Height: 3.22 in
 Width: 3.81 in
 Colors: 9
 Colorway: Madeira Classic 40
 Zoom: 1:1

Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 36
 Auto fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 48.4 mm
 Right: 48.4 mm
 Up: 40.9 mm
 Down: 40.9 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 12.27 in²
 Max stitch: 8.4 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 150.44ft
 Total bobbin: 51.68ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	8	█	276	1000		Madeira Classic 40
2.	9	█	201	1321		Madeira Classic 40
3.	4	█	3,021	1309		Madeira Classic 40
4.	9	█	153	1321		Madeira Classic 40
5.	6	█	104	1281		Madeira Classic 40
6.	8	█	149	1000		Madeira Classic 40
7.	7	█	34	1001	Super White	Madeira Classic 40
8.	5	█	298	1134		Madeira Classic 40
9.	2	█	808	1064		Madeira Classic 40
10.	1	█	948	1146		Madeira Classic 40
11.	2	█	860	1064		Madeira Classic 40
12.	3	█	2,183	1094		Madeira Classic 40



Color Film

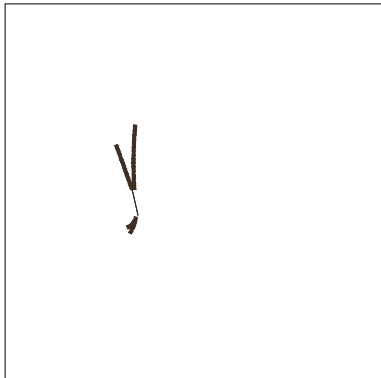
Wilcom TrueSizer



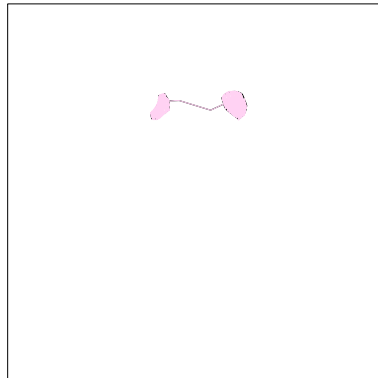
Design: **Year**

Title: **Year**

Stitches: 9,037
Height: 3.22 in
Width: 3.81 in
Colors: 9
Colorway: Madeira Classic 40
Zoom: 0.49



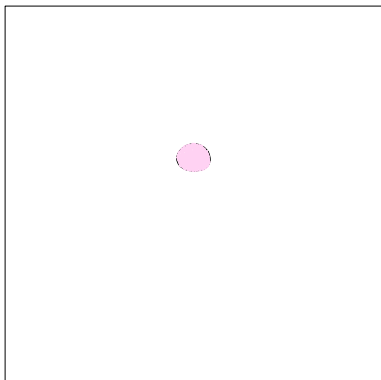
Stop #: 1
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 276
Thread used: 3.13ft



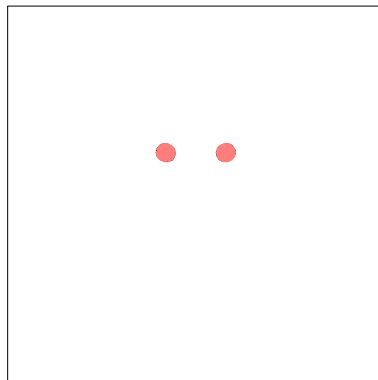
Stop #: 2
Code: 1321
Name:
Chart: Madeira Classic 40
Stitches: 201
Thread used: 3.08ft



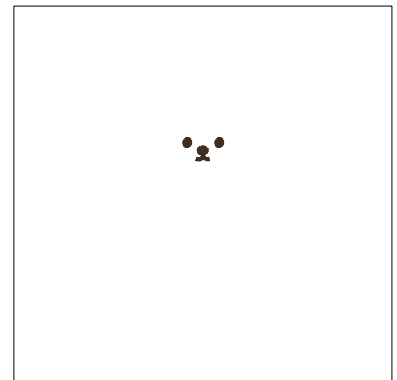
Stop #: 3
Code: 1309
Name:
Chart: Madeira Classic 40
Stitches: 3,021
Thread used: 56.83ft



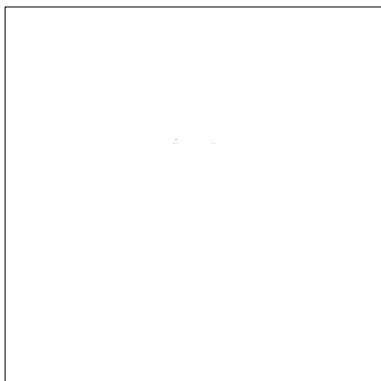
Stop #: 4
Code: 1321
Name:
Chart: Madeira Classic 40
Stitches: 153
Thread used: 2.55ft



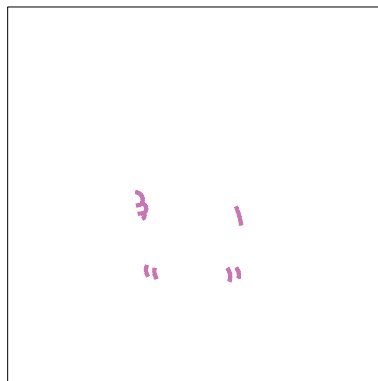
Stop #: 5
Code: 1281
Name:
Chart: Madeira Classic 40
Stitches: 104
Thread used: 2.03ft



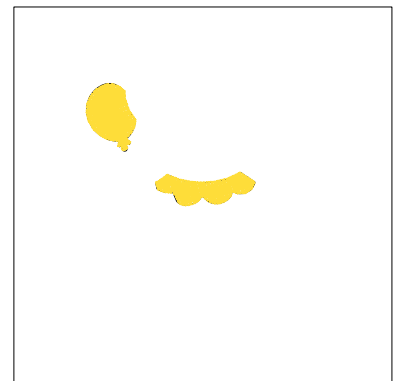
Stop #: 6
Code: 1000
Name:
Chart: Madeira Classic 40
Stitches: 149
Thread used: 1.81ft



Stop #: 7
Code: 1001
Name: Super White
Chart: Madeira Classic 40
Stitches: 34
Thread used: 0.34ft



Stop #: 8
Code: 1134
Name:
Chart: Madeira Classic 40
Stitches: 298
Thread used: 3.20ft



Stop #: 9
Code: 1064
Name:
Chart: Madeira Classic 40
Stitches: 808
Thread used: 13.80ft

Color Film

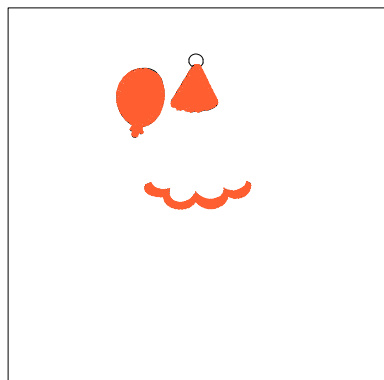
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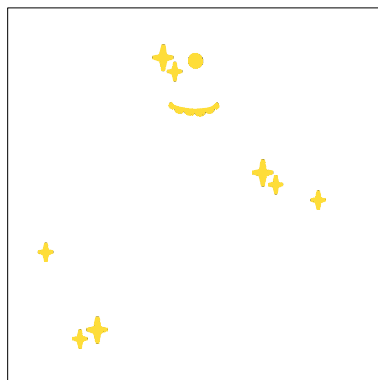
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Stop #: 10
Code: 1146
Name:
Chart: Madeira Classic 40
Stitches: 948
Thread used: 16.17ft



Stop #: 11
Code: 1064
Name:
Chart: Madeira Classic 40
Stitches: 860
Thread used: 10.59ft



Stop #: 12
Code: 1094
Name:
Chart: Madeira Classic 40
Stitches: 2,183
Thread used: 32.95ft